

INVESTIGATION REPORT FOR SCRATCH OF 516378500 LIME 2 FB AMERICA CC350

DIRECT CAUSE METHOD (PROCESS)	W1: The scratches occur when the item scratching on the conveyor at the first stop.
INDIRECT CAUSE METHOD (PROCESS)	W1: During process catcher operator get the item at first stop of the conveyor and transfer it to staging area.



PRODUCTION ACTION PLAN

- > Re-orientation to all operator regarding scratch issue and WI
- > call the attention of PIC/Leader for any abnormality encountered.
- > OPL for operation (folder & Catcher). 220707

[illegible]

K KARAFUTURE PHILIPPINE, INC. 220707 220707 220707	<h1 style="text-align: center;">ONE POINT LESSON</h1>
OBJECTIVE:	PROPER OPERATION FOR SEMI-AUTO CATCHER
Preparation: 1. Lay out the material.	
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	<h1 style="margin: 0;">KANE PACKAGE PHILIPPINE, INC.</h1>
<h2 style="margin: 0;">ATTENDANCE SHEET</h2>	
Submitted by _____	Date _____
CHILDREN'S DAY (5:00 AM) - 5:00 PM (2:00 PM) - 5:00 PM (5:00 PM) - 5:00 PM	

	FIRST NAME	LAST NAME	DIV. / DEPT.	SIGNATURE
1	Jane King	Alvin	HR/DO	<i>[Signature]</i>
2	Mar	Alvin	HR/DO	<i>[Signature]</i>
3	Alvin	Alvin	HR/DO	<i>[Signature]</i>
4	Mar	Alvin	HR/DO	<i>[Signature]</i>
5	Mar	Alvin	HR/DO	<i>[Signature]</i>
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